



Samfacc IML-06 | In-mould labelling (IML) machine

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In-mould labelling (IML) machine | 180–400 t

3.5 s cycle – the label becomes an integral part of the product



The IML-06 is a high-speed machine designed specifically for in-mould labelling (IML) applications. The robot places the printed film label into the open mould before the injection cycle, and the incoming plastic melt flows around it. The label becomes an integral part of the product: it cannot be peeled off, does not wear and does not fade. No downstream labelling line is needed. CE and ISO certified.



Technical features

Parameter	Value
Suitable machine	180–400 t
Mould entry stroke	2 300 mm
In-mould stroke	400 mm
Vertical stroke	650 mm
Max. payload	13 kg
Take-out time	0,8 s
Total cycle time	3,5 s
Dimensions L×W×H	2400 × 2500 × 2600 mm
Robot weight	1 880 kg
Certifications	CE, ISO

Key benefits

- Total cycle time 3.5 s
- Integrated label – does not wear, cannot be peeled off
- No downstream labelling line needed
- Single-material product – easier to recycle
- CE and ISO certification
- Suitable for food safety applications

Typical applications

- Thin-wall food containers and cups with premium printed labels
- Dairy packaging (yoghurt, sour cream) – durable labels
- Cosmetics and personal care packaging
- Recyclable single-material packaging

Cyber in Systems Kft. – Exclusive distributor of Samfacc

Web: www.cyberin.hu | Email: info@cyberin.hu | Tel: +36 70 425 3330

Contact us for more information and a quotation!